

! " # \$ % & & ' ( )

GB/T 7721-2002

GB/T7721-1995

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! " # \$ % & '

( ) \* + ,

**Continuous Totalizing Automatic Weighing Instruments**

**(Belt Weighers)**







1 2

d58e













3.5.4 83 fault  
mnoT[ ^



| ` \* e 89 : ; <

5.5.4.1 e%

y-10de+40dTo: %&. • mno 5fgp T34( 567] Q\* R- 67m  
| ` { • \* hTmno• oU\* To: %&, Ol | i T67Q] ^: mu, eo: %&^n`  
30d• S yOP( 563PFP95[ m

5.5.4.2 s{ P/e%: ;

y8x 3j Qef T} TJ • f J 4ypB 10F

5.6 op' ~

5.6.1 ] i 8

\_MNU, p: IJK4>) p; [ • y5pp; TJ 4J?@Tuj L4AqTp| ABTB  
^ ^bX5.2.1" vL4p 89: ; <=>?@ABT9| ^m

5.6.2 sl /+, \] 23

ymn` vej : bc1•fe[ ^TAB

6.3 " #k| ' | v w \_ `

6.3.1 | &/ P

D3Z[ \ ] ^ \_ ` a OKLSVT} ) SV







TKLxy`a



## 8.1.9 KRLMY\_/LA

1) \* +AqTy, \* \* #LEy, \$] #zBy, \$m

## 8.1.9.1 WMLA

\* Ey, e} dmnoeg=B\* e#&EFT67Oeg=B\* eMNEFT67Y| mno  
wxTLEy, myLEy, 36) \* #Y6EF\$









Gal	r s t T X ` # &	+	-	-
Gbl	m n o T X ` # &	+	-	-

8	D3Z[\feD3T-ZR	5.5.5.3	A.9.3
9	fe		

9.1.2.1

ne A

KRLM(AKgA, /' ~BC  
G

} d1) \* +LMN) 3TU&V• # &mnoOP( 56m  
A.3.3 . \_l gAJ d( 6.10l 6.12,  
} d1) \* +LMN) 3TU&V• # &mnoP` ] #, 5J m

A.4 ' ~ /q: VW

A.4.1 1i hCD) \* +( EUT, /q: VW  
\* /MN • ] F | mno• , 5( eeV# 5

A.4.4 + - ' ~ Nz (Q<sub>t</sub>)

= CMNEF I 5.3' , T = CD3EF (8<sub>min</sub>)p; • k / e ^ C ` J V s ^ T = > 1 M

\* = > J 4 J 1 h D 3 E F T 2 % r

\* = > J 4 J m n ` v e c @ - T E F G ! ^ U \* ` b c m n ` v e j : b c @ - T Y > J K M

$$y = \rightarrow o 4(\text{Max})J = [ w \times D 3 \cdot MNU 2 [ \setminus =$$

t A.4.2.2 VPT 5\_` 5.3 V 3' , ^TKLD3EFwx D3• oha \* M  
mn) s 1e=6E\ 3b-



Qx " 9 4h Mj Qx 9 4h "

Y2wM16C[ m " `

Qx "F|mnou,MH4VQxP.#! t \$[ \; ` t > ` ( 44h' , TYZ[ \m: j MN9  
\ TUQxU. • " vef R" m j M

c Cj `

j

dI MNU2[ \  
eI D3[ ^  
3. ] o

A.7.4 f { Cg

. m

MNT 56M

Y 2wM^ O6m

MNWXM, ^@J x Pr

GXt 8Tx# Vr

IN\$%Ki

Y2wM^O6m

F|mnou, MH4VQxP•#! t\$

MN ••4]mnoe: -V#fe[ ^m

MNn(/bMepej n(m

56 Tf21. 1240NTD (ej) Tg/F7+2 10. 56 (m) Tj OF 7

^ A10 S ~ OS



A.9 #P8G' ~

A.9.1 ] i 8(5.5.5.1)

a)  $q \leq E \cdot | \delta - 20\% = > 0.4 G_{\max} | T^* c E F \cdot S | \delta_{\min} t 5\_V 3 3' , T^{\wedge} w x D 3$   
G- A.4.2.2 • | ` 0.5 < m n o \* 800d,



| ` 0.5 < m n o • \* 0.0018% r  
 | ` 1 < m n o • \* 0.0035% r  
 | ` 2 < m n o • \* 0.007% m

A.10 op' ~ (5.6.2 & 5.6.4)

A.10.1 sl / +, 23 (5.6.2)

\_ = CD3EF; ` t C ` => J 4J mn ` 3 c [ • wx J i TMN \$ % 1 N } A.10.3 T 6  
 7 wx MNm  
 # ! t \$ Y Z 8 x • ] m n o e f • R " " v e f g 5 • m n o L ` \ z j : b c 1 • U 2 [ \  
 • 4 V # 3 \* r m n o T D 3 E F [ ^ ^ b X M N 9 \ => J 4 J D 3 E F T





ne B

K



LM6 "/"

) \* + / J \ ( ! ,

v t z 2M " " " " " " " " " " " " " " " " " " " " " " " "

LM89M " " " " " " " " " " " " " " " " " " " " " " " "

1 2M " " " " " " " " " " " " " " " " " " " " " " " "

( 4 4M " " " " " " " " " " " " " " " " " " " " " " " "

QRmno58TOPto3} TM

G, 5TEy\* ; | dqIm

LM6"/"

B.2 QR1) TST

v t z 2M" " " " " " " " " " " " " " " " " " " " " " " " " " " " "





LM6 "/"

5/KR/TJ /F1+1 10.56 Tf2.88 O TD (") OK





LM6 " / "

B.3.2 1 F ^

v t z 2M " " " " " " " " " " " " " " " " " " " " " " "  
1 2M " " " " " " " " " " " " " " " " " " " " " " "  
g5 M N  
H+67 \$ %

LM6 "/"





LM6 "/"

H +	M N	m n o U & V	Q X L Q X X
	\$ %		



LM6 " / " G





LM6

L M











LM6 " / "

34  
G11

L M

LM6 " / "

B.6.2 ' ~ , -

R.1 " # ' ~ (8.1.5 | A.6.3)













LM6 "/"

R.1.5 : ; ? D' ~ (5.5.4 | A.7)

R.1.5.1 noe% (5.5.4.1 | A.7.1)

v t z 2M " " " " " " " " " " " " " " " "  
1 2M " " " " " " " " " " " " " " " "  
MNZFM " " " " " " " " " " " " " " " "  
@UZFM " " " " " " " " " " " " " " " "  
MN9\T3\* [ ^ (C` d) " " " " " " " " " " " "

" vef` aM

j Q  ^ 8x  bc? W%&

MN NO

J 4  
G /hl



LM6 " / "

R.1.5.1 noe%( ! ,  
" G/MNBBw. o: 5d

!

LM6 " / "

R.1.5.1 noe%( ! ,

o











LM6 " / "

R.1.5.4 f { Cg (AC) ( ! ,

" G / MNBBY X5x # G\*

LM6 "/"

R.1.5.5 Ch6C (DC) (5.5.4.4 O4.5.6I A.7.5)

v t z 2M " " " " " " " " " " " " " " " "  
1 2M " " " " " " " " " " " " " " " "  
MNZ FM " " " " " " " " " " " " " " " "  
@UZ FM " " " " " " " " " " " " " " " "

! R S \$





LM6 "/ "

R.1.6.2.2 S ~ /S\$C7I q8|  
v t z 2M " " " " " " " " " " " " " "  
1 2M " " " " " " " " " " " " " "  
MNZFM " " " " " " " " " " " " " "  
@UZFM " " " " " " " " " " " " " "



LM6 " / "

R.1.6.3 nC C (! )

R.1.6.3.2 1" So( 9" : C,

v t z 2M " " " " " " " " " " " " " " " " " " "  
 1 2M " " " " " " " " " " " " " " " " " " "  
 MNZFM " " " " " " " " " " " " " " " " " " "  
 @UZFM " " " " " " " " " " " " " " " " " " "

	! R	S \$	
o : M			d
p   q: M			%
8 9M			yy/mm/dd
[ \ M			hh:mm:ss

MN9\T3\* [ ^ (C` d) " " " " " " " " " " " " " " " " " "

MN TNO

J 4 C/h  
 G /hl













LM6 "/"

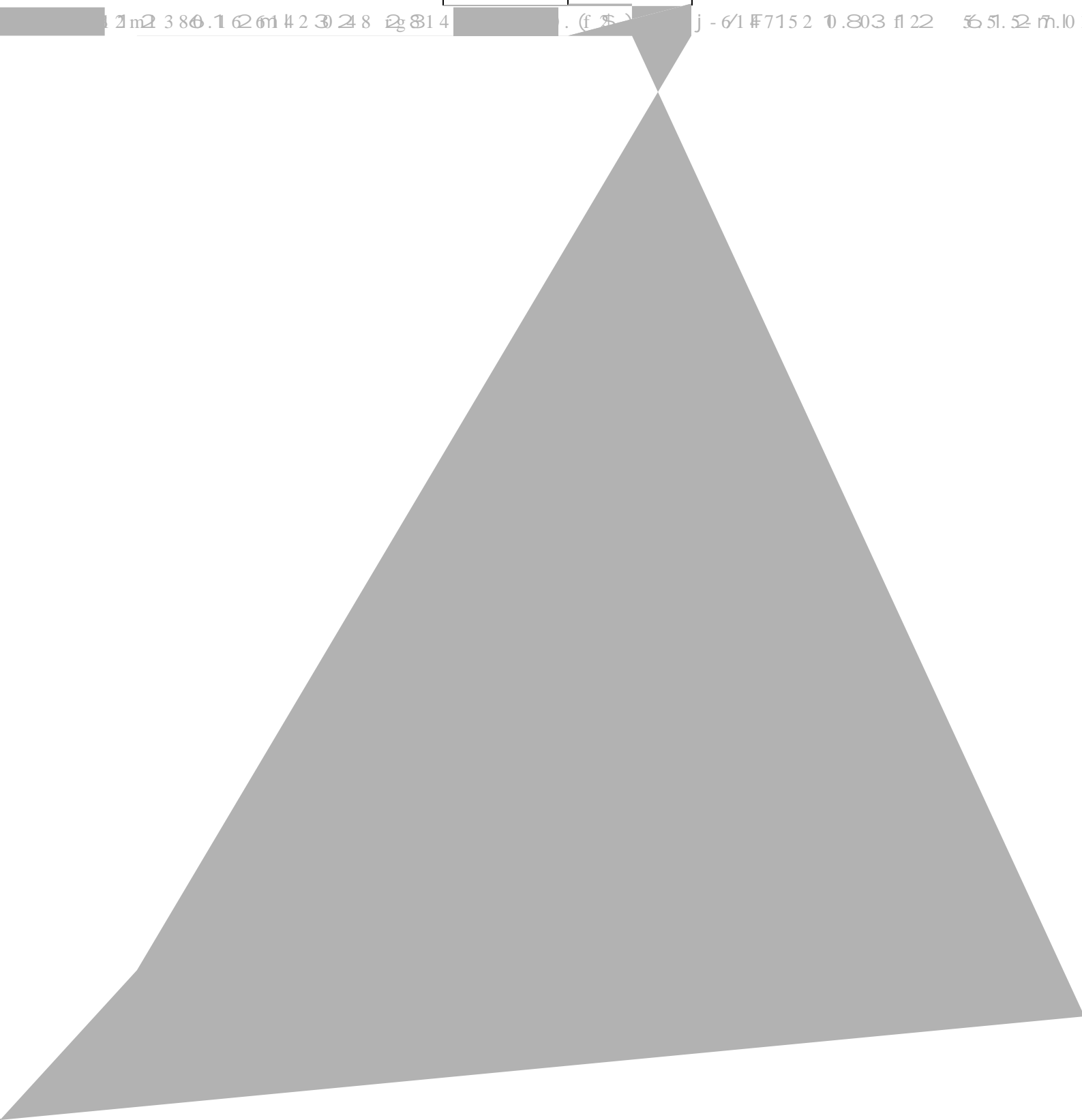
R.1.7.4 sl /m\* nA%I ( \* nA% (5.5.5.4 O5.5.5.5 I A.9.4)

v t z 2M " " " " " " " " " " " " " " " " "  
1 2M " " " " " " " " " " " " " " " " "  
MNZFM " " " " " " " " " " " " " " " " "  
@UZFM " " " " " " " " " " " " " " " " "

! R S \$



1m2 3 80.1 2 61 4 2 3 2 8 2 8 1 4 . ( f \$ ) j - 6 1 # 7 1 5 2 0.803 f 22 5 5 1.52 1 10



LM6 "/ "

R.1.8 op' ~

MN( eM " " " " " " " " " " " " " " " " "

L M



LM6





LM6 "/"

MN2V

] : = V/ (m/s)

MNr	' (TEF	[ ^	PKJ 4	A B	p   AB	p   AB7B
	T	I		I!T		
	( )	G I	G /hl	G I	%	%